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# **MAINTENANCE CHART**

## **NOISE EMISSION CONTROL SYSTEM REGULATION**

### **TAMPERING WITH NOISE CONTROL SYSTEM IS PROHIBITED!**

U.S. Federal law and Canadian provincial laws may prohibit the following acts or the causing there of:

1. The removal or rendering inoperative by any person other than for purposes of maintenance, repair or replacement of any device or element of design incorporated into any new vehicle for the purpose of noise control prior to its sale or delivery to the ultimate purchaser or while it is in use or
2. The use of the vehicle after such device or element of design has been removed or rendered inoperative by any person.

### **AMONG THOSE ACTS PRESUMED TO CONSTITUTE TAMPERING ARE THE ACTMS LISTED BELOW:**





1. Removal or alteration or the puncturing of the muffler or any engine component which conducts removal of engine exhaust gases.
2. Removal or alteration or the puncturing of any part of the intake system.
3. Replacing any moving parts of the vehicle or parts of the exhaust or intake system, with parts other than those specified by the manufacturer.
4. Lack of proper maintenance.

## Section 02 MAINTENANCE

### Subsection 02 (MAINTENANCE CHART)





# LUBRICATION AND MAINTENANCE CHART

Some items may not apply to your particular model.

		INITIAL 10 HOURS OR 250 KM (150 m.)	EVERY				REFER TO	
			25 HOURS OR 625 KM (388 m.)	50 HOURS OR 1250 KM (777 m.)	100 HOURS OR 2500 KM (1553 m.) OR 1 YEAR	200 HOURS OR 5000 KM (3107 m.) OR 2 YEARS		
<p>I: Inspect, verify, clean, adjust, lubricate, replace if necessary C: Clean L: Lubricate R: Replace</p> 		R		R			Lubrication	
		Engine/transmission oil and filter						C
		Engine/transmission oil strainer cleaning						
		Spark arrester				C		Removal/ installation
		Engine mount fasteners	I			I		
		Exhaust system	I			I		N.A.
		Condition of seals	I			I		Cooling system
		Coolant	I			①	R	
		Radiator cap/cooling system pressure test	I				I	
		Radiator condition/cleanliness (air ducts and radiator fins) ②	I		I			N.A.
		Rewind starter rope condition (if so equipped)				I		
		Drive belt				I ③		
		Cleaning/condition of drive and driven pulleys				C		CVT
		One-way bearing inside CVT				L		
CVT air inlet duct condition/cleanliness and sealing	I		I					
			C ②		R ②		Maintenance	
		Air filter	I			I		Fuel circuit
		Fuel lines and connections					R	
		Fuel tank strainer						
		I			I		Carburetor	
		Carburetor						Ignition system
		Spark plug(s)	I ④			R ④		
		Battery electrolyte level, connection and vent	I		I			
		Wiring harness, cables and lines	I			I		Instruments/ accessories
		Condition of ignition switch, start/stop button and engine stop switch	I			I		
		Condition of lighting system (hi/lo intensity, brake light, etc.)	I			I		
Headlamp beam aiming	I			I		N.A.		
Winch connection	Refer to ATV Winch Operator's Manual							
		I	I				Front differential	
		Drive shaft boot and protector	I		L			
		Front propeller shaft joint			I			
		Drive shaft joint				I		Rear axle
		Wheel bearing condition	I		L			
		Rear propeller shaft joint lubrication (grease fitting)	I		I		R	Front differential/ rear axle
Front differential and rear axle oil level, seals and vents								

## Section 02 MAINTENANCE

### Subsection 02 (MAINTENANCE CHART)

		INITIAL 10 HOURS OR 250 KM (150 m.)	EVERY				REFER TO
			25 HOURS OR 625 KM (388 m.)	50 HOURS OR 1250 KM (777 m.)	100 HOURS OR 2500 KM (1553 m.) OR 1 YEAR	200 HOURS OR 5000 KM (3107 m.) OR 2 YEARS	
I: Inspect, verify, clean, adjust, lubricate, replace if necessary C: Clean L: Lubricate R: Replace							
	Throttle/housing/cable	I		I			Carburetor
	Choke	I		I			
	Handlebar fastener				I		Steering system
	Steering system mechanism ②	I			I		
	Tie rod ends			I			
	Front wheel alignment	I			I		
	Steering adjustment	I			I		Maintenance
	Wheel nuts/studs	I		I			
	Wear/pressure of tires	I	I				
	Swing arm				I		Front and rear suspension
	Shock absorber			I			
	A-arm			I			
	Brake fluid front/rear	I	I			R	Hydraulic brakes
	Brake cable	I		I			
	Brake system (discs, hoses, etc.)				I		
	Brake pads		I				
	Engine compartment	C		C			Maintenance
	Chassis fastener			I			
	Skid plates	I		I			Body and frame
	Hitch/trailer ball condition (if installed)	I		I			
	Seat latch			I			
	Frame				I		
	Vehicle cleaning and protection			C			
	Grab handle	I	I				
	Backrest	I	I				
	Storage cover latches			I			

The initial maintenance is very important and must not be neglected.

- ① Every 100 hours, check coolant strength.
- ② More often under severe use such as dusty area, sand, snow, wet or muddy conditions.
- ③ Measure and verify the drive belt. If the drive belt width is equal or less than 30 mm (1-3/16 in) or if flat spots, cracks or other damages are visible, replace the drive belt.
- ④ Make sure that the spark plug gap is correct.

N.A.: Not Applicable

# MAINTENANCE

## SPECIAL PROCEDURES

### Turn Over

If the oil pressure light stays ON after starting engine and the engine oil level is good, check the following:

- Oil filter for contamination.
  - Replace oil filter and oil.
- Oil pressure regulator valve stays open in the crankcase due to contamination (metallic particles).
  - Clean and/or replace the valve.
- Valve piston stuck in the oil pump housing.
  - Repair valve piston.
- Oil pressure switch for damages.
  - Replace if necessary.
- Oil pump cleanliness and operation.
  - Clean and/or replace oil pump if necessary.

### ATV Immersion

#### ATV Submerged for a Long Time (over one hour)

Disassemble the engine to clean the internal parts and check if there is no rust or corrosion on any internal parts.

Drain air box then clean and dry air filter.

Remove muffler and empty it. Let muffler dry then reinstall it on the vehicle.

Flush fuel tank and refill with new gas. Refer to FUEL CIRCUIT.

Clean carburetor. Refer to CARBURETOR AND FUEL PUMP.

Look for water in:

- battery (replace battery if necessary)
- brakes system (replace brake fluid)
- differentials (drain oil and check internal parts for rust or corrosion then refill).

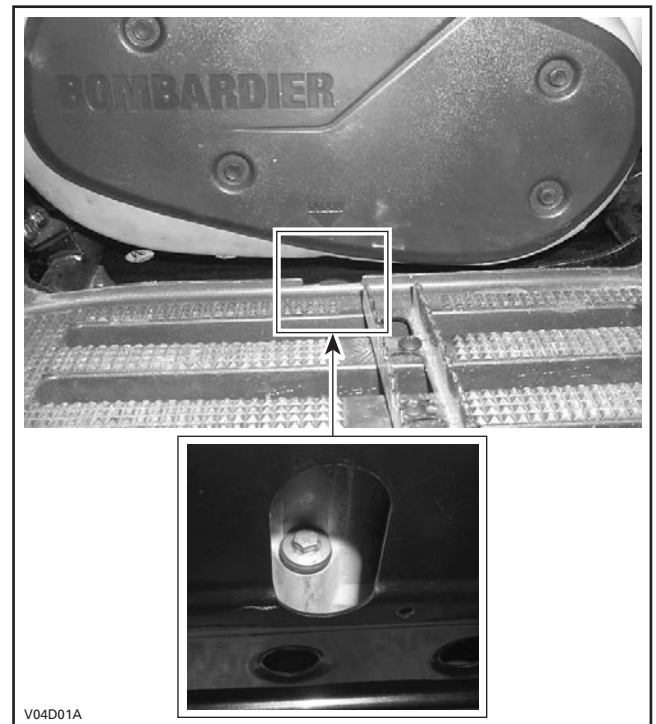
Lubricate throttle/brake/choke cables. Check if the cables operate properly.

Spray all metal parts with BOMBARDIER LUBE (P/N 293 600 016).

Test drive to confirm all is working well (electrical and mechanical components).

#### ATV Submerged for a Short Time (fewer one hour)

- Check if engine oil is contaminated. If so, drain engine oil.
- Remove the CVT cover drain plug to drain CVT housing before removing the cover completely.



- Clean and check all parts of CVT before starting engine. Refer to CVT section.
- Drain air box then clean and dry air filter.
- Look for water in fuel tank, if in doubt, flush fuel tank and refill with new gas. Refer to FUEL CIRCUIT.
- Lubricate throttle/brake/choke cables. Check if the cables operate properly.
- Remove spark plug(s) and using the starter or the rewind starter, crank engine slowly several times.
- Add a small quantity of engine oil in cylinder (approximately 2 teaspoonfuls). Do not reinstall spark plugs at this moment.

## Section 02 MAINTENANCE

### Subsection 03 (MAINTENANCE)

- Refill engine at the proper level with the recommended oil. Using the starter or the rewind starter, crank engine several times.
- Install new spark plug(s).
- Start the engine and allow it to run at idle speed until the engine reaches its operating temperature.
- Stop the engine.
- Change engine oil and filter.

**NOTE:** Change oil as many times as necessary, until there is no white appearance in engine oil.

Spray all metal parts with BOMBARDIER LUBE (P/N 293 600 016).

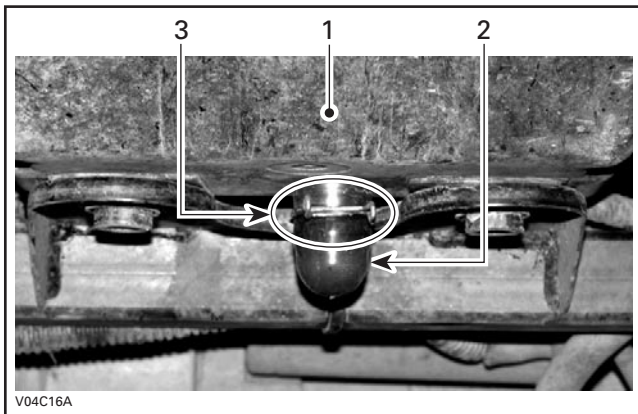
Test drive to confirm all is working well (electrical and mechanical components).

## AIR FILTER CLEANING/DRAINING

### Air Filter Box Draining

#### All Models

Periodically inspect air filter box drain plug for liquid or deposits. Refer to the maintenance chart.



#### TYPICAL

1. Air filter box
2. Drain plug
3. Clamp

**NOTE:** If vehicle is used in dusty area, inspect more frequently than specified in maintenance chart.

If liquid/deposits are found, squeeze the clamp and remove. Pull drain tube out and empty it.

**CAUTION:** Do not start engine when liquid or deposits are found in the drain tube. If you have oil in the air box, check engine oil level. Maybe oil level is too high.

When liquid/deposits are found, air filter must be inspected/dried/replaced depending on its condition.

Remove air filter as explained below.

### Air Filter Removal

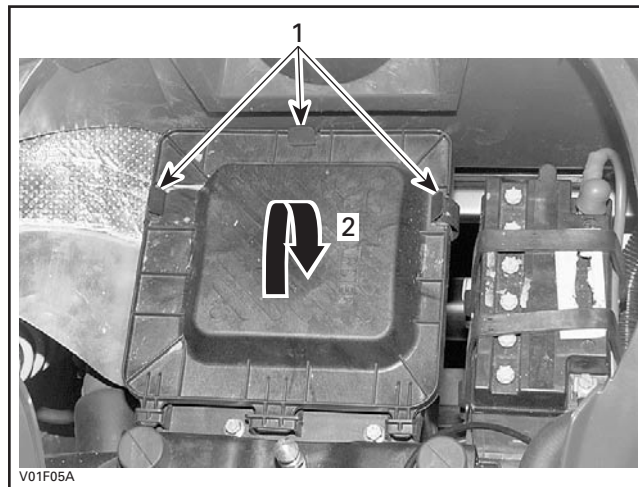
#### All Models

**CAUTION:** Never remove or modify any component in the air box. Always use genuine parts when replacing air filter and foam. Otherwise, engine performance degradation or damage can occur. The engine carburation is calibrated to operate specifically with these components.

Remove seat.

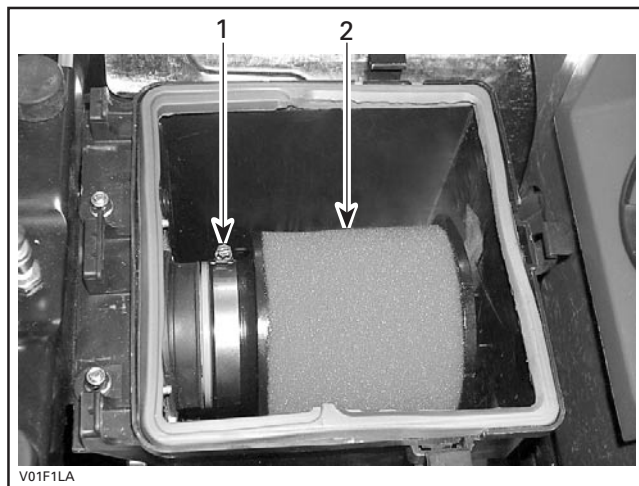
Release clamps and remove air filter box cover.

**NOTE:** On the Traxter XL, lift the rear cargo box to access the air filter box.



1. Release clamps
2. Lift to remove

Loosen clamp and remove air filter.



1. Clamp
2. Air filter

Pour air filter cleaning solution (P/N 293 600 059 or an equivalent); into a bucket. Put the filter in to soak. While filter soaks, clean inside of air box.

Rinse the filter with warm water until all cleaning solution disappears.

If air filter foam is still dirty or damaged, replace with a new one.

Next, let the filter dry completely.

When the filter is dried, re-oil with air filter oil (P/N 293 600 058 or an equivalent).

Properly reinstall removed parts in the reverse order of their removal.

## BOLTS, FASTENERS AND NUTS

Check that all fasteners, bolts and nuts are tightened to the proper torque.

During assembly/installation, use the torque values and service products as in the exploded views.

Clean threads before applying a threadlocker. Refer to SELF-LOCKING FASTENERS and LOCTITE APPLICATION at the beginning of this manual for complete procedure.

### **⚠ WARNING**

Torque wrench tightening specifications must strictly be adhered to.

Locking devices (ex.: locking tabs, elastic stop nuts, self-locking fasteners, cotter pin, etc.) must be installed or replaced with new ones where specified. If the efficiency of a locking device is impaired, it must be renewed.

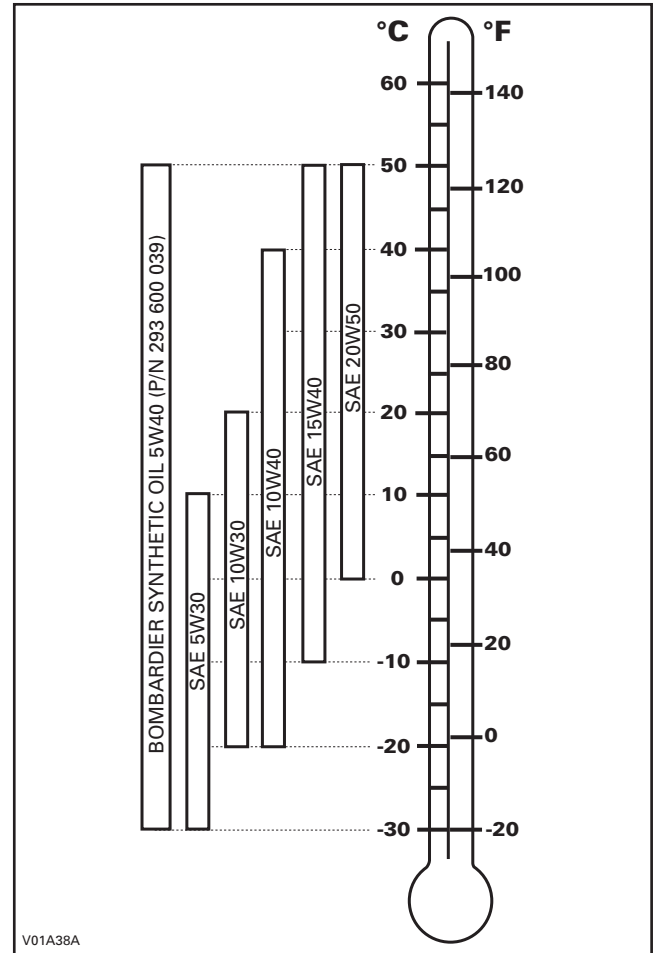
## ENGINE OIL AND FILTER

### Oil Viscosity

SAE 10W40 is recommended for summer time.

SAE 5W30 is recommended for winter time.

Other viscosity should be used if the average temperature is outside the range of the recommended oil. See chart below.



## Oil Change and Oil Filter Replacement

### *Quest and Traxter Series*

### **⚠ WARNING**

The engine oil can be very hot. Wait until engine oil is warm.

**NOTE:** Oil and filter are to be replaced at the same time. Oil change should be done with a warmed up engine.

Ensure vehicle is on a level surface.

Clean the drain plug area.

Remove dipstick and/or the filler cap.

Place a drain pan under the engine drain plug area.

Clean the drain plug area.

Unscrew drain plug.

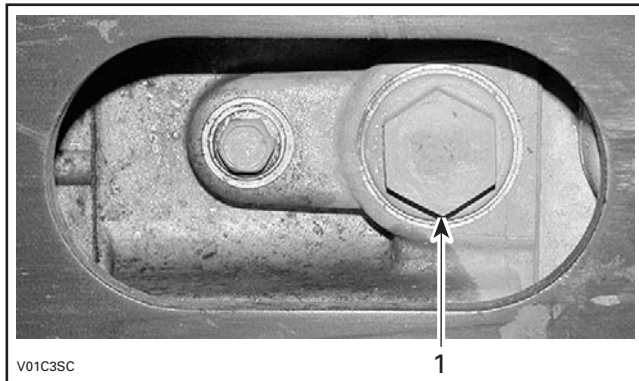


**Section 02 MAINTENANCE**  
**Subsection 03 (MAINTENANCE)**

**CAUTION:** Pay attention not to lose gasket ring on drain plug.



**QUEST SERIES**  
 1. Oil drain plug



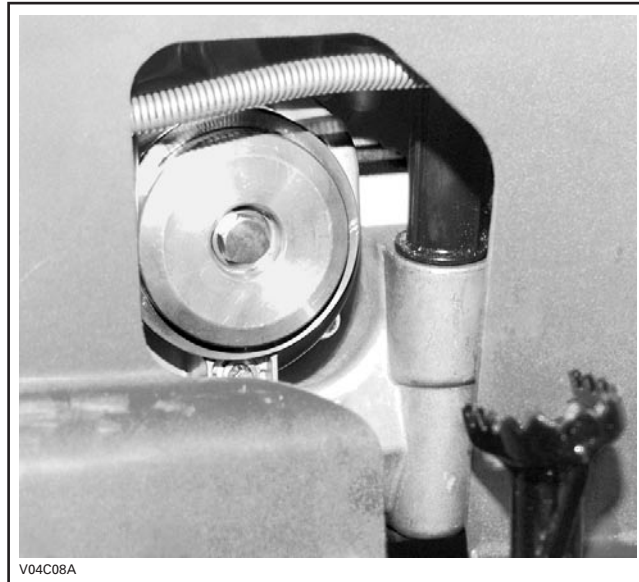
**TRAXTER SERIES**  
 1. Oil drain plug

Allow enough time for oil to flow out of oil filter (10 minutes approximately).

**NOTE:** Oil condition gives information about engine condition. See TROUBLESHOOTING section.

**Quest Series**

Unscrew oil filter cover.



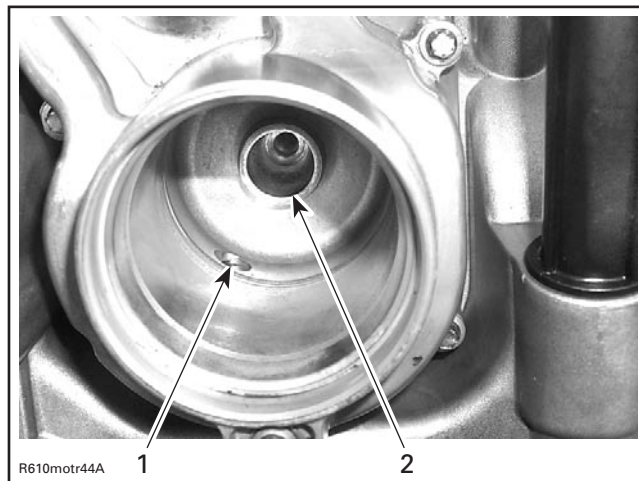
V04C08A

Remove oil filter and replace with a new filter.

**CAUTION:** Only use Bombardier filter. The Bombardier filter is specifically designed for this engine. Using a non-recommended filter may cause serious engine/transmission damage.

Check O-rings on filter cover and change them if necessary.

Check and clean oil filter inlet and outlet area for dirt and other contaminations.



1. Inlet bore from oil pump to oil filter  
 2. Outlet bore to engine oil providing system

Install filter cover and torque screw to 9 N•m (80 lbf•in).

Wipe out any oil spillage on engine.



**Traxter Series**

Carefully unscrew oil filter and as soon as it can be removed from the engine, turn it upside down. Discard filter.

**NOTE:** Be sure that the old filter gasket is removed.

**CAUTION:** Only use **Bombardier high pressure filter**. The **Bombardier filter** is specifically designed for this engine. Using a non-recommended filter may cause serious engine/transmission damage.

Lubricate the gasket on the filter with engine oil. Install the new filter then screw one full turn after gasket contact.

Wipe out any oil spillage on engine.

**All Models**

Inspect gasket on drain plug and replace as necessary. Clean gasket area on engine and drain plug then reinstall plug.

Refill engine at the proper level with the recommended oil. Refer to TECHNICAL DATA for capacity. Do not overfill.

Start engine and let idle for a few minutes. Ensure oil filter area and drain plug areas are not leaking.

Stop engine. Wait a while to allow oil to flow down to crankcase then check oil level. Refill as necessary.

Dispose oil as per your local environmental regulations.

**OIL STRAINER**

**All Models**

Refer to LUBRICATION section.

**SPARK ARRESTER**

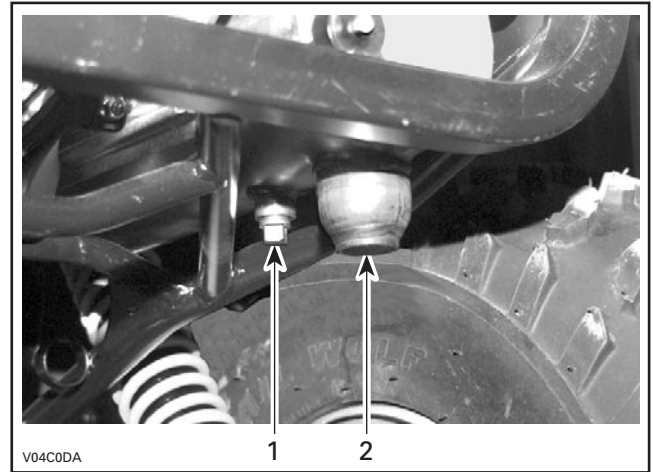
**All Models**

The muffler must be periodically purged of accumulated carbon.

Select a well-ventilated area and make sure the muffler is cool.

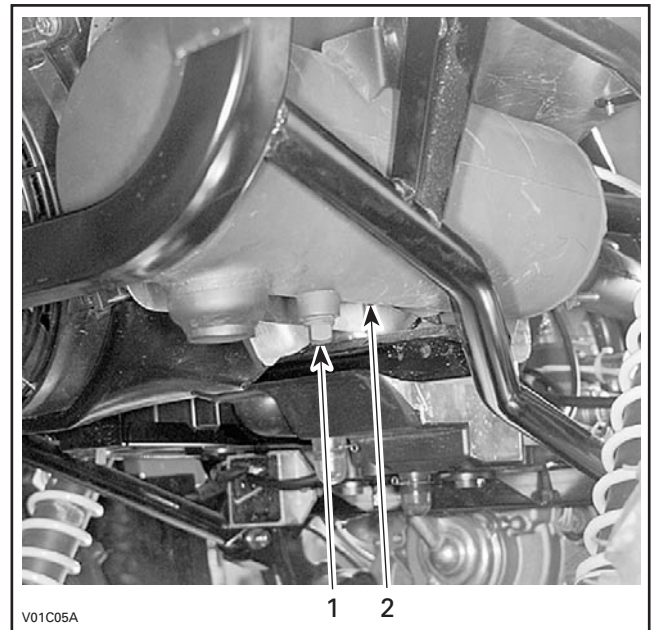
Place transmission on park position.

Remove the clean out plug.



**TYPICAL — QUEST SERIES**

- 1. Clean out plug
- 2. Muffler



**TYPICAL — TRAXTER SERIES**

- 1. Clean out plug
- 2. Muffler

Block the end of muffler with a shop rag and start engine.

Momentarily increase engine RPM several times to purge accumulated carbon out of the muffler.

Stop engine and allow muffler to cool.

## Section 02 MAINTENANCE

### Subsection 03 (MAINTENANCE)

Remove shop rag and reinstall the clean out plug.

#### **⚠ WARNING**

Never run engine in an enclosed area.  
 Never perform this operation immediately after the engine has been run because exhaust system is very hot.  
 Make sure that there are no combustible materials in the area.  
 Wear eye protector and gloves.  
 Never stand behind the vehicle while purging exhaust system.  
 Respect all applicable laws and regulations.

Check the exhaust system for damage, crack or leak (exhaust pipe). Repair or change if necessary.

## TIRES AND WHEELS

### All Models

#### Tire Pressure

**CAUTION:** Underpressure may cause tire to deflate and rotate on wheel. Overpressure might burst the tire. Always follow recommended pressure. Since tires are low-pressure type, a manual pump should be used.

Check pressure when tires are cold before using the vehicle.

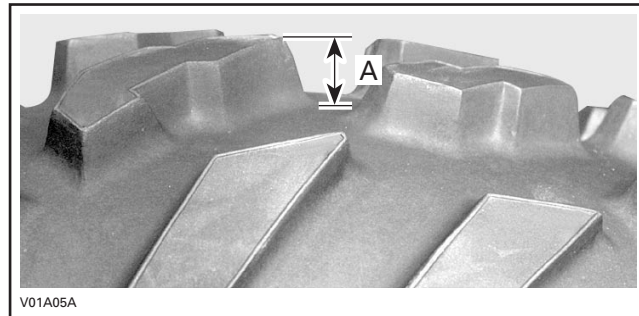
**NOTE:** Tire pressure changes with temperature and altitude. Recheck pressure if one of these conditions has changed.

TIRE PRESSURE		
QUEST SERIES		
	FRONT	REAR
RECOMMENDED	38 kPa (5.5 PSI)	31 kPa (4.5 PSI)
MINIMUM	35 kPa (5 PSI)	28 kPa (4 PSI)
TRAXTER SERIES EXCEPT XL AND MAX		
	FRONT	REAR
RECOMMENDED	38 kPa (5.5 PSI)	35 kPa (5 PSI)
MINIMUM	35 kPa (5 PSI)	31 kPa (4.5 PSI)

TRAXTER XL			
		FRONT	REAR
RECOMMENDED		48 kPa (7 PSI)	48 kPa (7 PSI)
MINIMUM		45 kPa (6.5 PSI)	45 kPa (6.5 PSI)
TRAXTER MAX			
Up to 290 kg (640 lb)	MAXIMUM	FRONT 48 kPa (7 PSI)	REAR 48 kPa (7 PSI)
	MINIMUM	35 kPa (5 PSI)	35 kPa (5 PSI)

#### Tire/Wheel Condition

Check tire for damage and wear. Measure the tread pattern depth. It should be 4 mm (5/32 in) minimum. Replace if damaged or worn.



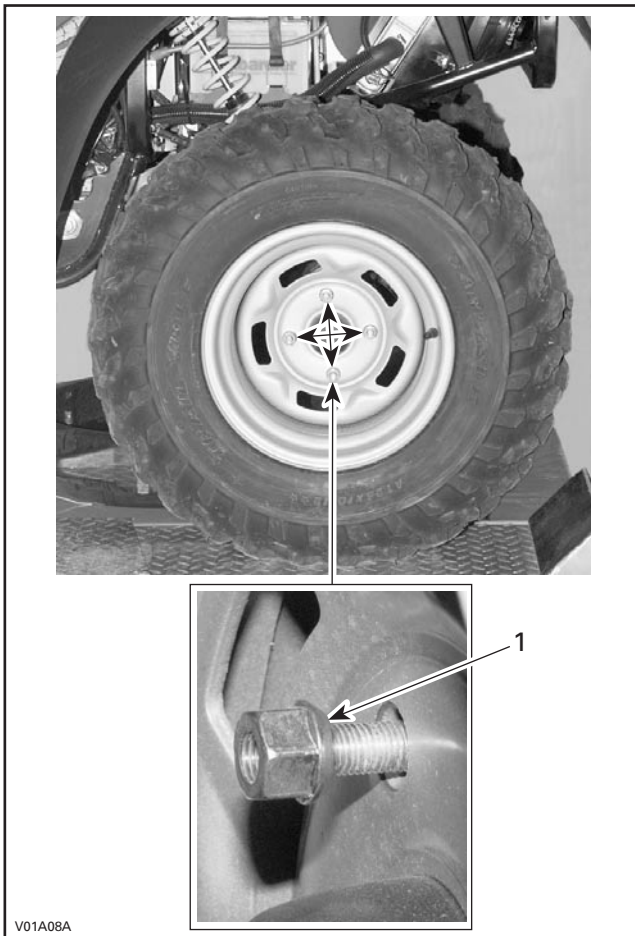
A. 4 mm (5/32 in)

**NOTE:** Do not make a tire rotation. The front and rear tires have a different size. Besides, these tires are directional and their rotation must be kept in a specific direction for proper operation.

#### Wheel Removal

Untighten nuts then lift vehicle where needed. Place a support under vehicle. Remove nuts then withdraw wheel.

At installation, it is recommended to apply anti-seize lubricant on threads. Gently tighten nuts in a criss-cross sequence then apply a final torque of 75 N•m (55 lbf•ft).



*TYPICAL*

1. *Taper side of nut*

**CAUTION:** Always use the recommended wheel nuts (P/N 705 400 013). Using a different nut could cause damages to the rim.

## ENGINE COMPARTMENT

Check in the engine compartment, for leak or other damage. Clean mud, leaves, etc. from engine compartment.

# STORAGE/PRESEASON PREPARATION

## STORAGE

If the ATV is to be stored for an extended period of time more than 1 month, be sure to thoroughly check the vehicle for needed repairs and have them performed.

## FUEL STABILIZER

A fuel stabilizer (P/N 413 408 600) can be added in fuel tank to prevent fuel deterioration and avoid draining fuel system for storage. Follow manufacturer's instructions for proper use.

If above fuel stabilizer is not used, drain fuel system including fuel tank and carburetor.

**CAUTION:** Fuel stabilizer should be added prior to engine lubrication to ensure carburetor protection against varnish deposit.

## ENGINE LUBRICATION

Engine internal parts must be lubricated to protect them from possible rust formation during the storage period.

Proceed as follows:

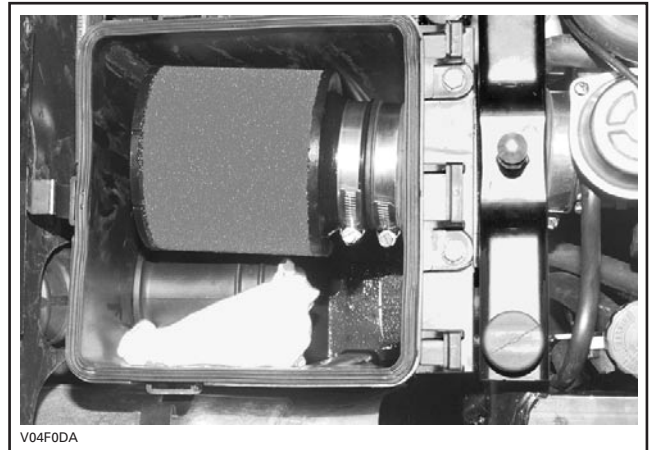
- Place the vehicle on blocks to raise all four tires off the ground.
- Start the engine and allow it to run at idle speed until the engine reaches its operating temperature.
- Stop the engine.
- Change engine oil and filter. Refer to MAINTENANCE.
- Remove air box cover and air filter to spray storage oil (P/N 413 711 600) into carburetor bore.
- Restart engine and run at idle speed.
- Inject storage oil until the engine stalls or until a sufficient quantity of oil has entered the engine (approximately a quarter of can).
- Remove spark plug(s) and spray storage oil into cylinder. Press start button, 1 or 2 seconds maximum, to lubricate cylinder.
- Stop the engine and remove the battery. Store it in dry and cool place out of the sun, refer to BATTERY.

- Reinstall the spark plug(s), air filter and air box cover.
- Turn the fuel valve to OFF and drain carburetor.

### WARNING

This procedure must only be performed in a well-ventilated area. Do not run engine during storage period.

- Block air intake inlet using clean rag. The air intake hole is located in the air box.



V04F0DA

TYPICAL — QUEST SERIES

- Install a clean rag in the muffler opening to block the exhaust system outlet.



V04F0EA

TYPICAL — QUEST SERIES

**CAUTION:** Remove those rags at preseason preparation.



## Section 02 MAINTENANCE

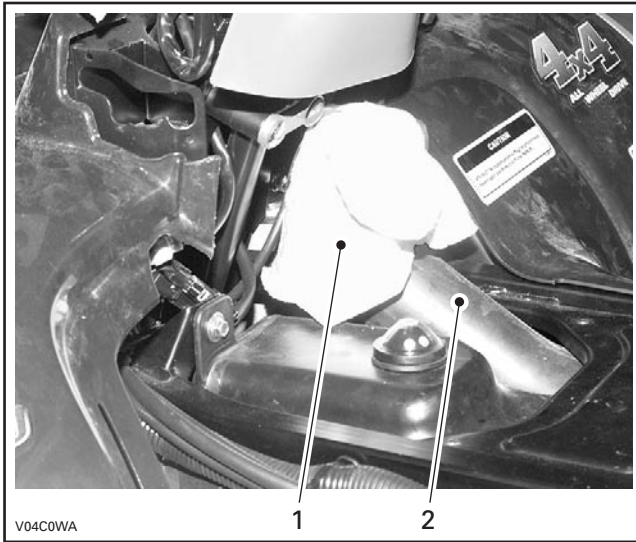
### Subsection 04 (STORAGE/PRESEASON PREPARATION)

## RAGS INTO INLET AND OUTLET HOSES OF CVT

### Quest Series

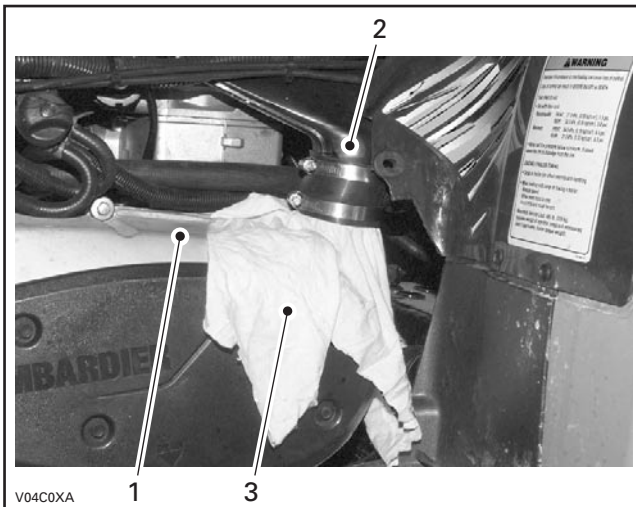
If the vehicle is not used during a long time, block inlet and outlet hoses of CVT with clean rags. The rags will prevent the intrusion of small animals, leaves or other debris.

The inlet hose is located under console in front of fuel tank.



1. CVT inlet hose
2. Rag

To block the outlet hose, remove the hose linking CVT cover to CVT breather box. Place a rag on CVT cover hole then reinstall the hose.



1. CVT cover
2. CVT breather box
3. Rag

**NOTE:** Remove those rags at preseason preparation.

## VEHICLE CLEANING AND PROTECTION

### All Models

Wash and dry the vehicle.

Remove any dirt or rust.

To clean the plastic parts, use a flannel clothes.

**CAUTION:** It is necessary to use flannel cloths on plastic parts to avoid damaging further surfaces to clean.

To clean the entire vehicle, including metallic parts with a coat of grease, use Bombardier Vinyl & Plastic Cleaner (P/N 413 11 200) or an equivalent like Simple Green® from Sunshine Makers Inc., available at hardware stores or at automotive parts retailer.

**CAUTION:** Never clean plastic parts with strong detergent, degreasing agent, paint thinner, acetone, products containing chlorine, etc. Do not use Bombardier Cleaner on decals, plastic parts or vinyl.

Inspect the vehicle and repair any damage. Touch up all metal spots where paint has been scratched off. Spray all metal parts with BOMBARDIER LUBE (P/N 293 600 016).

**NOTE:** Protect the vehicle with a cover to prevent dust accumulation during storage.

**CAUTION:** The vehicle has to be stored in a cool and dry place and covered with an opaque tarpaulin. This will prevent sun rays and grime from affecting plastic components and vehicle finish.

## COOLANT DENSITY

Test the density of the coolant using an antifreeze hydrometer.

**NOTE:** Follow manufacturer's instructions for proper use.

A 50/50 mixture of antifreeze and distilled water will provide the optimum cooling, corrosion protection and antifreeze protection.

**CAUTION:** Do not use tap water, straight antifreeze or straight water in the system. Tap water contains minerals and impurities which build up in the system. Straight water will cause the system to freeze while straight antifreeze will thicken and won't have same efficacy.

Change coolant if necessary.

**Section 02 MAINTENANCE**  
Subsection 04 (STORAGE/PRESEASON PREPARATION)



## PRESEASON PREPARATION

SYSTEM	PRESEASON OPERATIONS	TO BE PERFORMED BY		REFER TO SECTION
		CUSTOMER	DEALER	
	Test Run Vehicle. Check Clutch and Transmission Operation		✓	N.A.
	Engine Oil and Filter Oil Replacement ①	✓		Maintenance
	Spark Arrester		✓	
	Rags Removal (Intake and Exhaust) ②	✓		
	Coolant Replacement and Pressurization of System		✓	Cooling System
	Condition of Seals		✓	N.A.
	Exhaust System Condition		✓	Removal/Installation
	CVT System Condition		✓	CVT
	Rags in CVT Hoses ④	✓		Maintenance
	Rewind Starter, Rope Condition (if so equipped)		✓	N.A.
	Fuel Line and Connectors Condition		✓	Fuel Circuit
	Carburetor Adjustment		✓	Carburetor
	Choke Cable Inspection/Adjustment/Lubrication		✓	
	Air Filter Cleaning/Replacement	✓		Maintenance
	Spark Plug Replacement ③	✓		Ignition System
	Battery Condition/Charging and Installation		✓	Starting System
	Starter Connections and Routing		✓	
	Operation of Lighting System	✓		Instruments/Accessories
	Drive Shaft Boots Inspection		✓	Front Differential/ Rear Axle
	Front/Rear Propeller Shafts Lubrication		✓	
	Front Differential and Rigid Axle Oil Level and Vent Condition		✓	
	Steering System Inspection and Adjustment		✓	Steering System
	Handle Bar Fastener Tightness		✓	
	Throttle Cable Adjustment/Lubrication		✓	
	Wheel Tightness	✓		Maintenance
	Tire Pressure	✓		
	Tire Condition	✓		
	Suspension System Inspection		✓	Front/Rear Suspension
	A-Arm Lubrication	✓		
	Bearing Condition		✓	
	Swing Arm Condition		✓	



## Section 02 MAINTENANCE

### Subsection 04 (STORAGE/PRESEASON PREPARATION)

SYSTEM	PRESEASON OPERATIONS	TO BE PERFORMED BY		REFER TO SECTION
		CUSTOMER	DEALER	
	Brake Fluid Change		✓	Hydraulic Brakes
	Brake Condition		✓	
	Brake Cable Adjustment		✓	
	Frame and Skid Plate Condition		✓	Body
	Hitch/Trailer Ball Condition	✓	✓	
	Front Cover Compartment Cover Latch Condition	✓	✓	
	Seat Latch Condition	✓		
	Rear Cargo Box Release Lever Condition	✓	✓	
	Rear Cargo Box Latches Condition	✓	✓	
	Rear Cargo Box Gate Latches Condition	✓	✓	

N.A.: Not applicable

- ① Replace oil and filter only if it has not been previously performed at the storage.
- ② Before starting the engine, remove rags in intake and exhaust that were installed at the storage.
- ③ Before installing new spark plugs at preseason preparation, it is suggested to burn excess storage oil by starting the engine with the old spark plugs. Only perform this operation in a well-ventilated area.
- ④ Before starting the engine, remove rags in CVT hoses that were installed at the storage.