

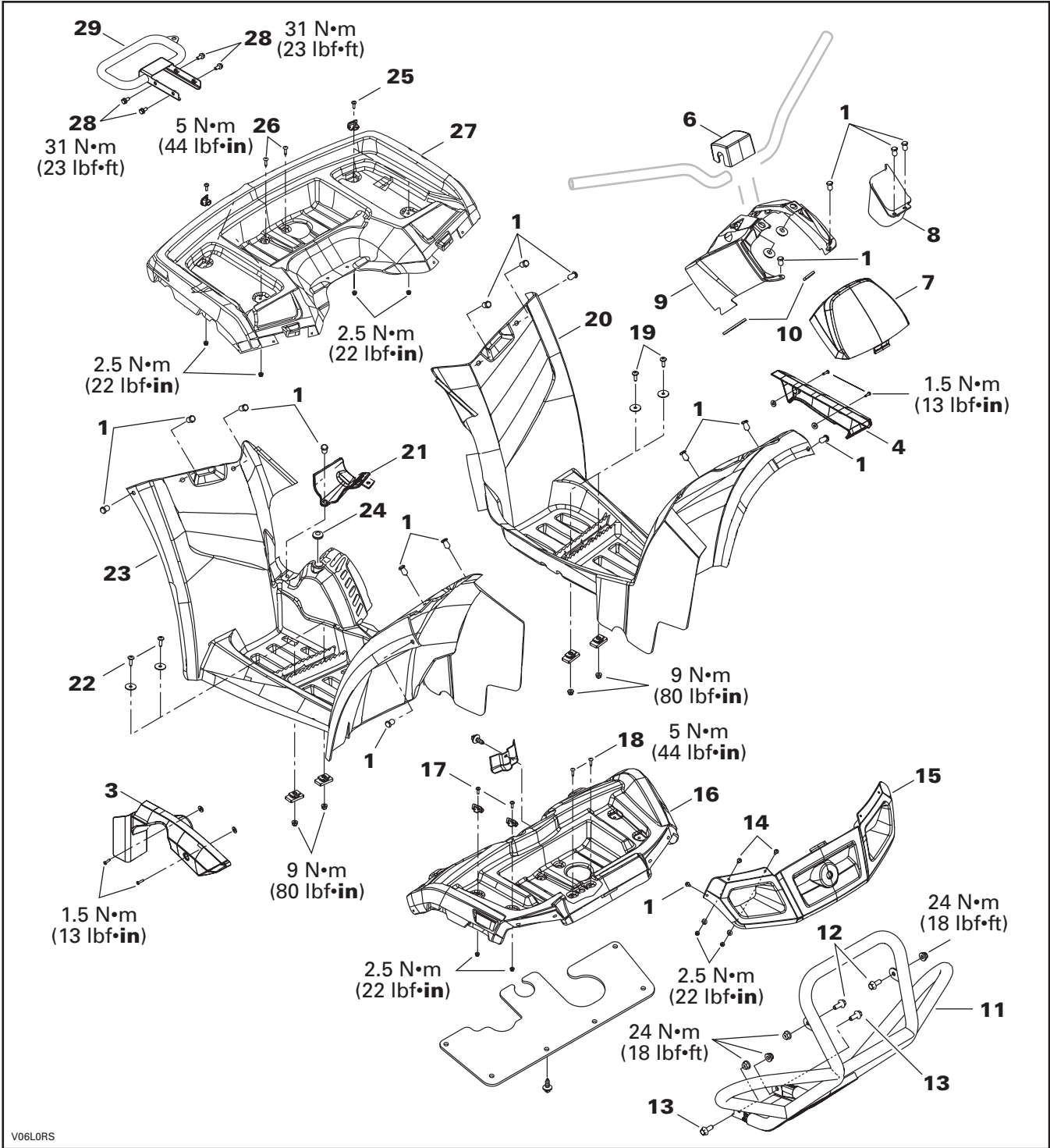
TABLE OF CONTENTS

BODY	10-02-1
BODY PARTS	10-02-1
SEAT	10-02-2
GENERAL	10-02-3
SEAT	10-02-3
STEERING COVER	10-02-4
CONSOLE COVER	10-02-4
CONSOLE	10-02-4
FRONT BUMPER	10-02-5
FRONT FACIA	10-02-5
FRONT LUGGAGE RACK	10-02-5
RH/LH FOOTREST	10-02-5
REAR LUGGAGE RACK	10-02-6
REAR BUMPER	10-02-6
DECALS	10-02-7
PLASTIC MAINTENANCE	10-02-7
MAINTENANCE	10-02-7
PLASTIC REPAIR	10-02-7

FRAME	10-03-1
GENERAL	10-03-2
FRONT PLATE	10-03-2
FRAME	10-03-2

BODY

BODY PARTS

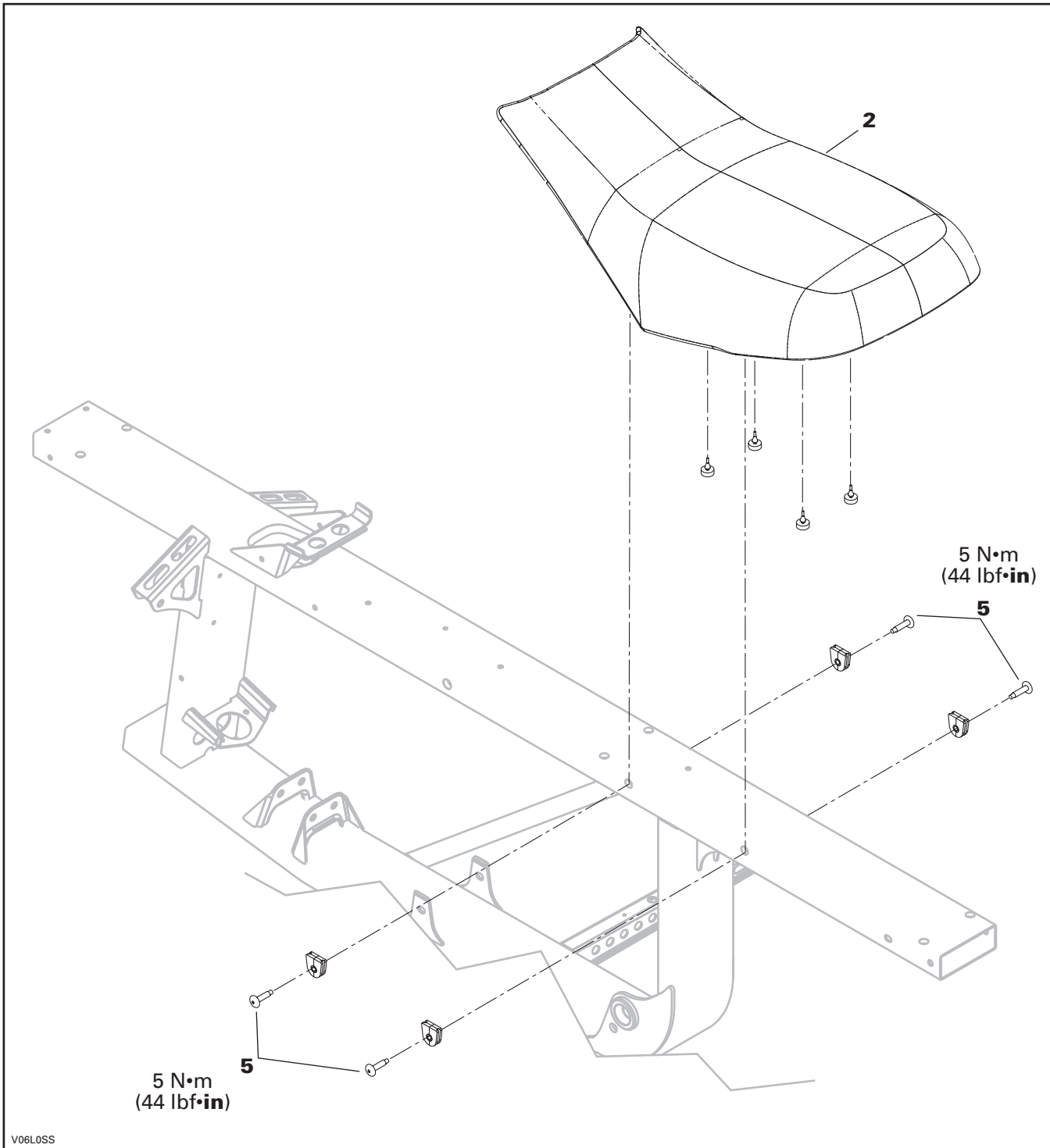


V06LORS

Section 10 BODY/FRAME

Subsection 02 (BODY)

SEAT



GENERAL

During assembly/installation, use the torque values and service products as in the exploded views.

Clean threads before applying a threadlocker. Refer to SELF-LOCKING FASTENERS and LOCTITE APPLICATION at the beginning of this manual for complete procedure.

⚠ WARNING

Torque wrench tightening specifications must strictly be adhered to.

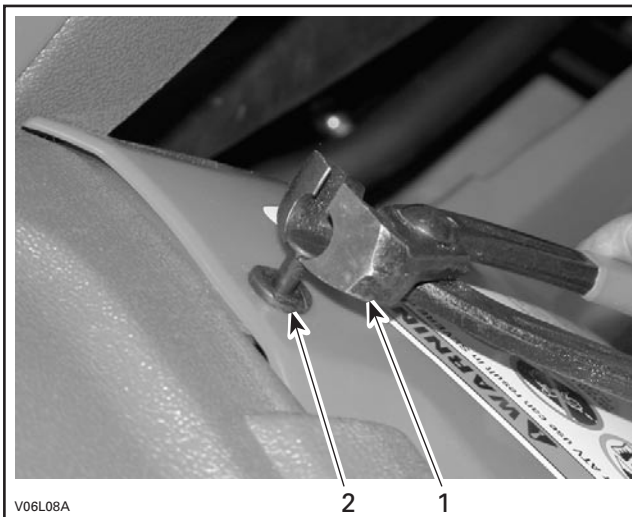
Locking devices (ex.: locking tabs, elastic stop nuts, self-locking fasteners, cotter pin, etc.) must be installed or replaced with new ones where specified. If the efficiency of a locking device is impaired, it must be renewed.

Install all screws before torquing them.

Plastic Rivet

Plastic rivets **no. 1** are used in the riveting of the various body parts. Plastic rivets can be removed carefully by pliers (P/N 295 000 070).

NOTE: Reuse the plastic rivets.



1. Pliers (P/N 295 000 070)
2. Plastic rivet

SEAT

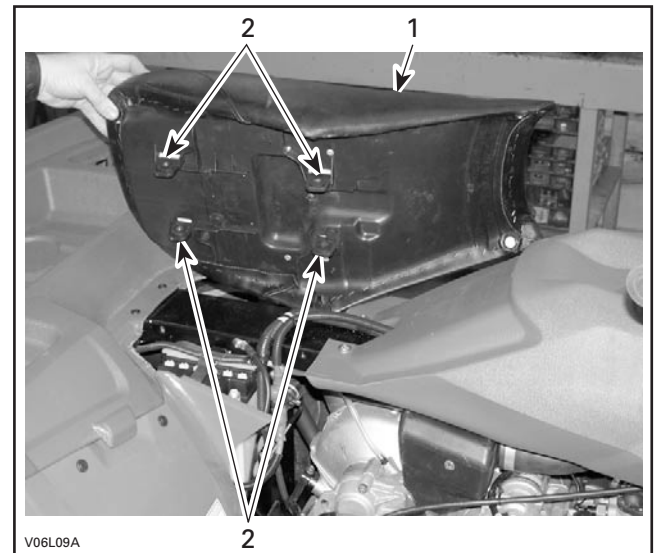
Seat Cleaning

It is recommended to clean the seat **no. 2** with a solution of **warm soapy water**, using a soft clean cloth.

CAUTION: Avoid use of harsh detergents such as strong soaps, degreasing solvents, abrasive cleaners, paint thinners, etc. that may cause damage to the seat cover.

Removal

To remove the seat, first of all remove the right side cover **no. 3** and left side cover **no. 4** to get access to the screws **no. 5** below the seat. Unclamp the CVT air outlet hose. Remove screws below the seat to remove it.



1. Seat
2. Screw holes

Installation

Insert seat on frame. Install screws below the seat. When seat rests in its position, install the CVT air outlet hose. Install right side cover **no. 3** and left side cover **no. 4**.

Section 10 BODY/FRAME

Subsection 02 (BODY)

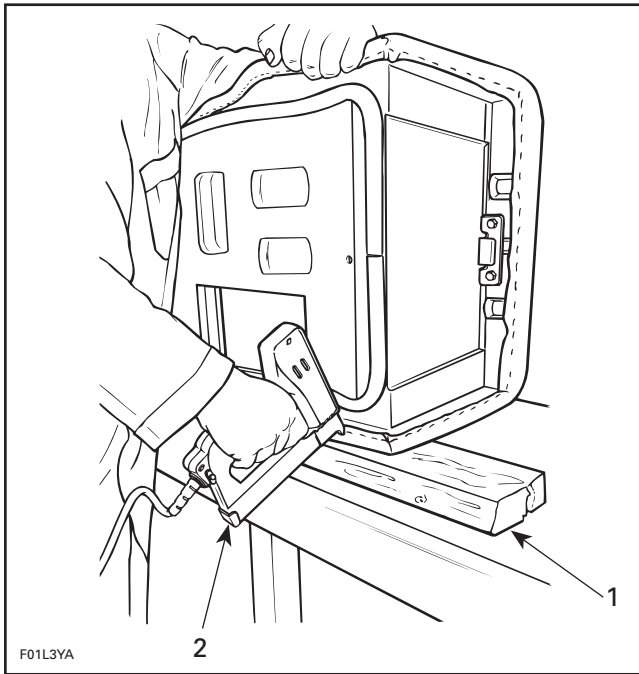
Seat Cover Replacement

Remove the old seat cover. Check the foam and replace if necessary.

Install staples with an electric tacker such as Arrow tacker no. ETN-50 or with a manual tacker such as Arrow tacker no. T-50.

NOTE: For an easier installation, it's highly recommended to use an electric tacker.

Ensure that the seat rest firmly against a hard surface such as a piece of wood. This is done to get the staples completely pushed in place.



TYPICAL

1. Piece of wood
2. ETN-50 (electric) or T-50 (manual)

After cover installation cut all around the excess of material.

STEERING COVER

Removal

The steering cover no. 6 can be removed by lifting it upwards.

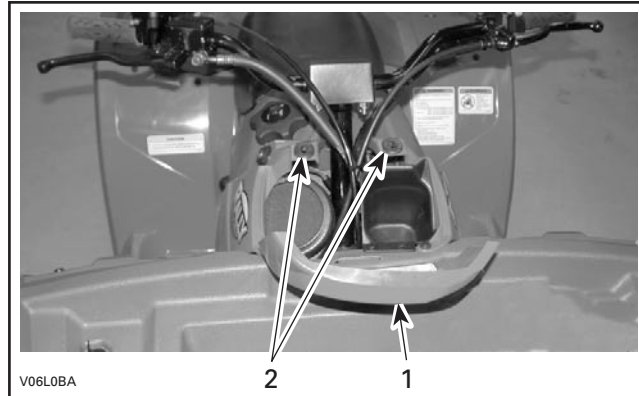
Installation

The installation is the reverse of the removal procedure.

CONSOLE COVER

Removal

Pull out the console cover no. 7 to release its pins from oblong washers (rubber grommet).



1. Console cover
2. Oblong washers

Installation

The installation is the reverse of removal procedure.

CONSOLE

Removal

NOTE: Console cover no. 7 and cup no. 8 must be removed before removing the console no. 9.

Console is retained by two rubber latches no. 10 and plastic rivets no. 1. Unlatch the console and remove the plastic rivets.

Unplug the electric connections (indicator lights and ignition switch) from the console to remove it completely from the vehicle.

Inspection

Check latches no. 10 for cracks or other damages. Change if necessary.

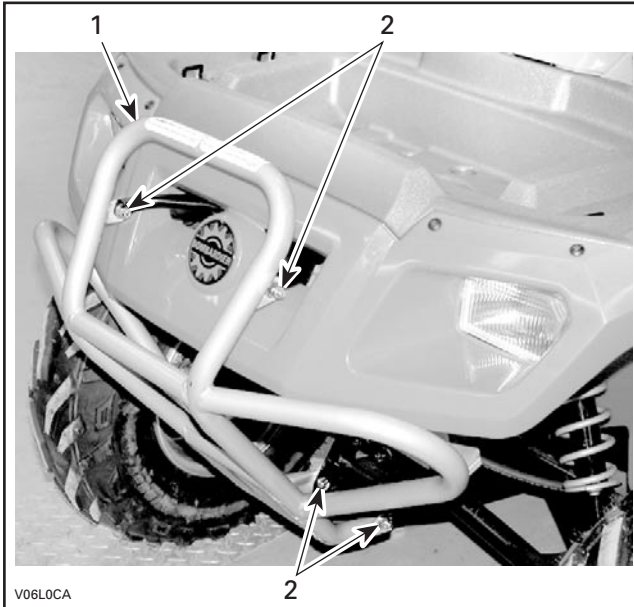
Installation

Installation is the reverse order of removal.

FRONT BUMPER

Removal

To remove front bumper **no. 11**, unscrew screws **no. 12** and **no. 13**.



- 1. Front bumper
- 2. Screws

Installation

The installation is the reverse of removal procedure.

FRONT FACIA

Removal

Remove the upper screws **no. 12** retaining the front bumper.

Loosen the bottom screws **no. 13** then tilt the bumper forwards.

Unplug both headlamp connectors.

Remove the screws **no. 14** and plastic rivets **no. 1** attaching front fascia **no. 15** to the luggage rack **no. 16**.

Installation

Installation is the reverse order of removal.

FRONT LUGGAGE RACK

Remove the console cover **no. 7** and the cup **no. 8**.

Remove all plastic rivets retaining the console **no. 9** as well as the rubber latches **no. 10** then lift up the console without unplugging indicator lights or ignition switch.

Remove the upper screws **no. 12** from the front bumper, then loosen the bottom screws **no. 13** before tilting the bumper forwards.

Unplug both headlamp connectors.

Remove screws **no. 17** and **no. 18** and plastic rivets **no. 1** to remove front luggage rack **no. 16** with front fascia **no. 15**.

Pull front luggage rack upward.

If necessary, separate front fascia from luggage rack.

Installation

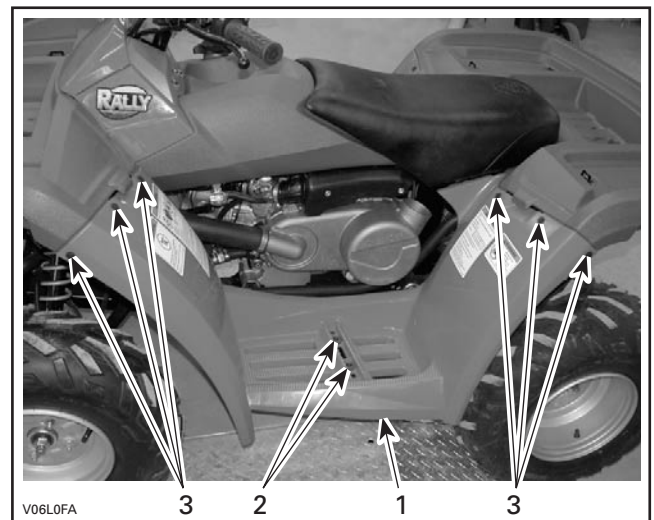
Installation is in the reverse order of removal.

RH/LH FOOTREST

Removal

LH Footrest

Remove screws **no. 19** and plastic rivets **no. 1** to remove the LH footrest **no. 20**.



- 1. LH footrest
- 2. Screws
- 3. Plastic rivets

Section 10 BODY/FRAME

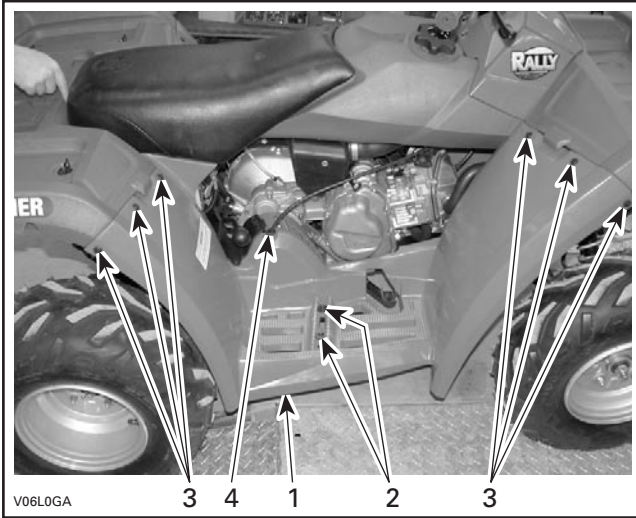
Subsection 02 (BODY)

RH footrest

Remove the chain cover no. 21 by removing the plastic rivet no. 1.

Remove screws no. 22 retaining RH footrest no. 23 then the plastic rivets no. 1.

Pull out the RH footrest by detaching the grommet no. 24 with the brake cable from it.



1. RH footrest
2. Screws
3. Plastic rivets
4. Grommet with the brake cable

Installation

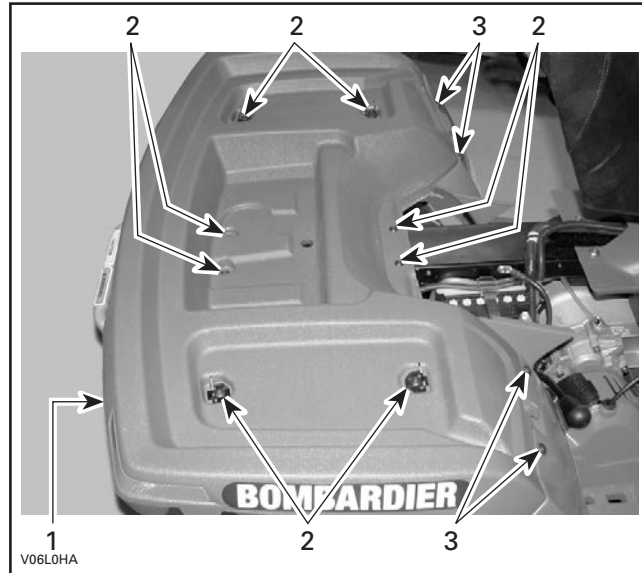
Installation is the reverse order of removal.

REAR LUGGAGE RACK

Removal

Remove the seat.

Remove screws no. 25 and no. 26 then the plastic rivets no. 1 retaining rear luggage rack no. 27 to the RH and LH footrests.



1. Rear luggage rack
2. Screws
3. Plastic rivets

Remove rear luggage rack.

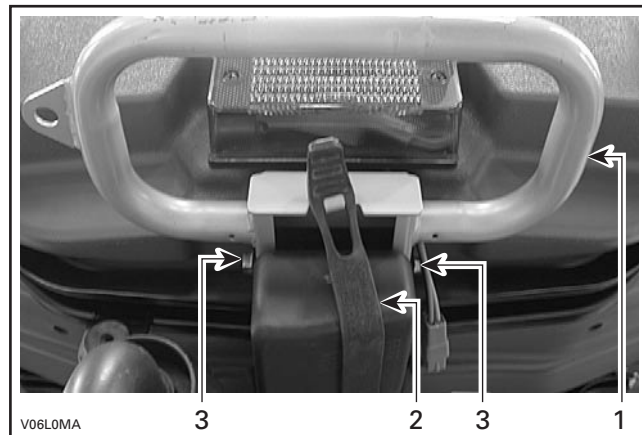
Installation

Installation is the reverse order of the removal.

REAR BUMPER

Remove the tool box.

Remove screws no. 28.



1. Rear bumper
2. Rubber strap
3. Screws

Pull the rear bumper no. 29.

Installation

Installation is the reverse order of the removal.

DECALS

To remove a decal; heat old decal with a heat gun and peel off slowly.

Using isopropyl alcohol, clean the surface and dry thoroughly.

Apply liquid soap to new decal and carefully position the decal. Using a sponge or a squeegee, remove the air bubbles and surplus water working from the center toward the edges. Allow to air dry.

CAUTION: Do not apply isopropyl alcohol or solvent directly on decals. Use only in a well ventilated area.

PLASTIC MAINTENANCE

MAINTENANCE

Clean the vehicle thoroughly, removing all dirt and grease accumulation.

To clean use a soft clean cloth and either soapy water or isopropyl alcohol.

To remove grease, oil or glue use isopropyl alcohol.

CAUTION: Do not apply isopropyl alcohol or acetone directly on decals.

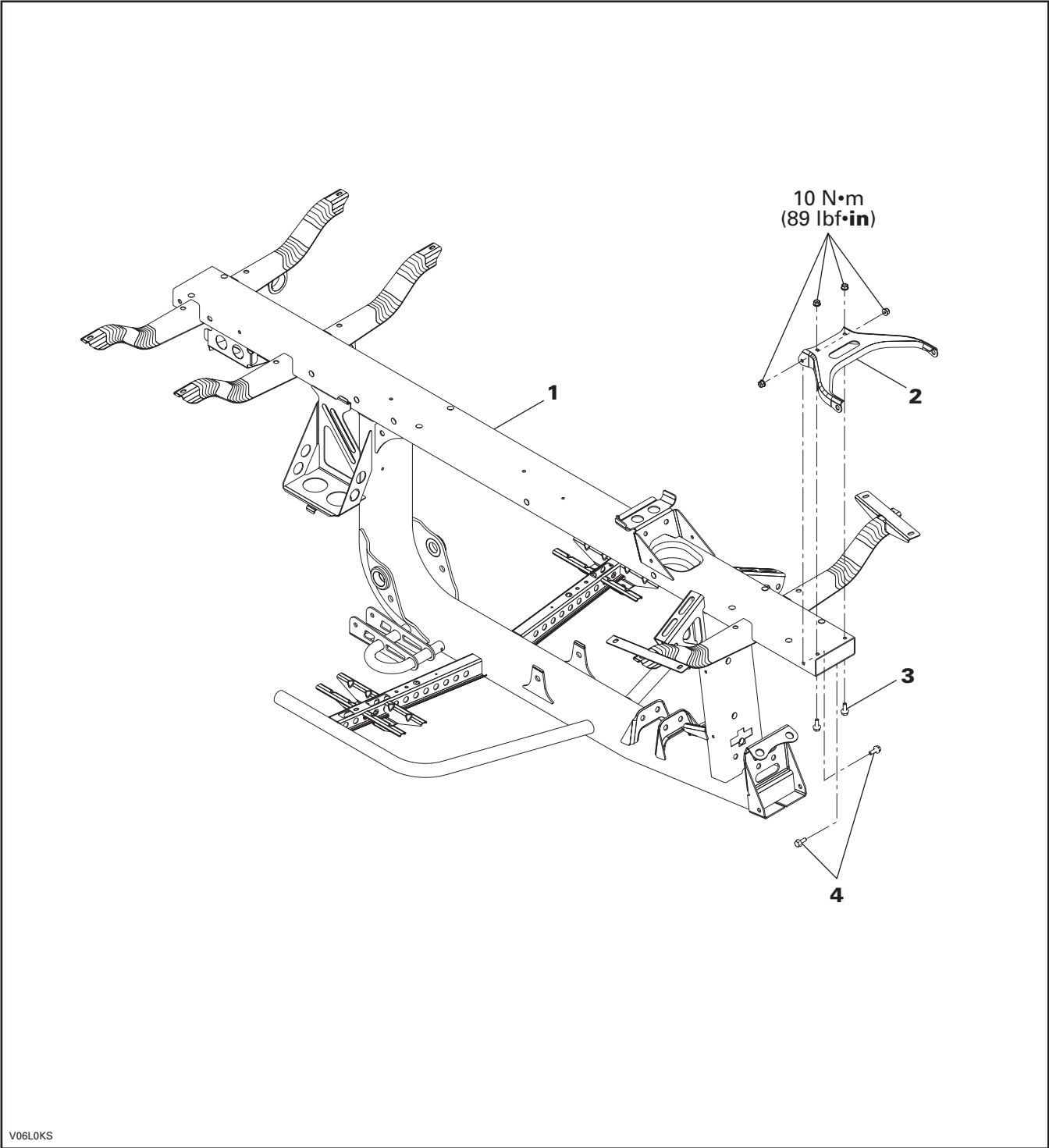
CAUTION: The following products must not be used to clean or wax any of the plastic components used on the vehicles:

- gasoline
- brake fluid
- kerosene
- diesel fuel
- lighter fluid
- varsol
- naphtha
- acetone
- strong detergents
- abrasive cleaners
- waxes containing an abrasive or a cleaning agent in their formula.

PLASTIC REPAIR

No plastic part on the vehicle is repairable. Change all defective parts.

FRAME



Section 10 BODY/FRAME

Subsection 03 (FRAME)

GENERAL

During assembly/installation, use the torque values and service products as in the exploded views.

Clean threads before applying a threadlocker. Refer to SELF-LOCKING FASTENERS and LOCTITE APPLICATION at the beginning of this manual for complete procedure.

⚠ WARNING

Torque wrench tightening specifications must strictly be adhered to.

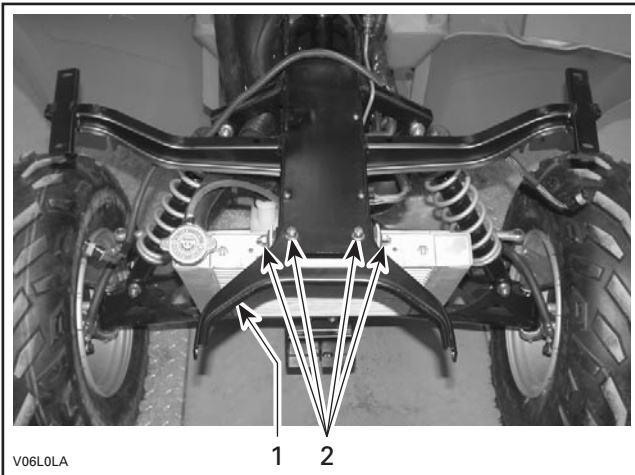
Locking devices (ex.: locking tabs, elastic stop nuts, self-locking fasteners, cotter pin, etc.) must be installed or replaced with new ones where specified. If the efficiency of a locking device is impaired, it must be renewed.

FRONT PLATE

Removal

Remove front bumper, front facia and front luggage rack. Refer to BODY.

Remove screws no. 3 and no. 4.



1. Front plate
2. Screws

Remove the front plate no. 2 from the frame.

Inspection

Check for crack or other damage. Change if necessary.

Installation

Installation is the reverse of removal procedure.

FRAME

Cleaning

Clean frame no. 1 with appropriate cleaners and rinse thoroughly.

NOTE: Clean the draining holes under frame. The drain holes are located at the rear of bottom side of frame.

Touch up all metal spots where paint has been scratched off. Spray all bare metal parts of vehicle with metal protector.

Welding

Steel Frame:

- electric welding
- amperage: 70 - 110 A
- voltage: 20 - 24 V
- rod: E-7014 (3/32 in).

CAUTION: Before performing electrical welding anywhere on the vehicle, unplug the electronic module connector. Also unplug the BLACK (-) cable from the battery and the voltage regulator. This will protect the electronic module and battery against damage caused by flowing current when welding.

NOTE: Install the ground as close as possible from the reparation area.

CAUTION: If welding is to be done near plastic material, it is recommended to remove the part from the area or to protect it with aluminum foil to prevent damage.